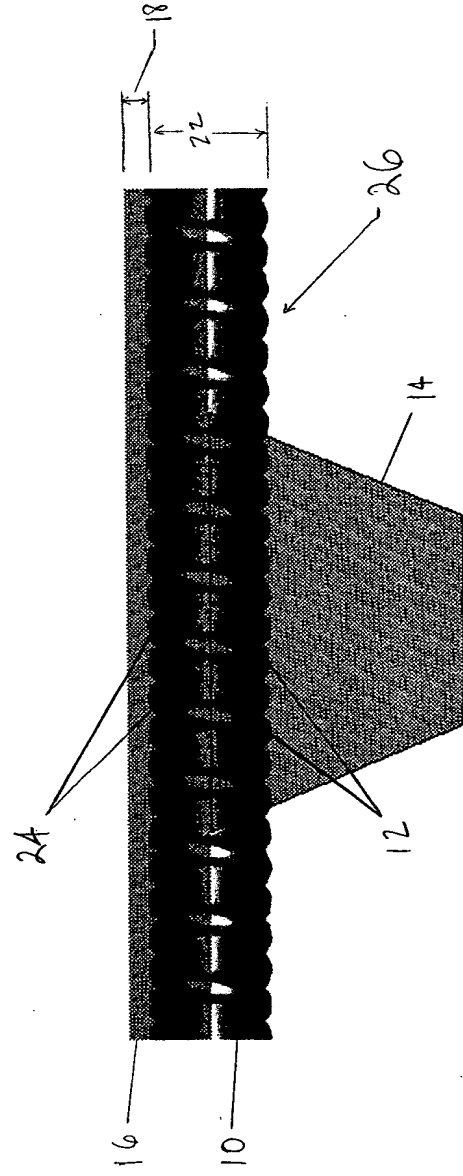


Machine direction view of v-guides with ranging from 50% to 100% encapsulation on a permeable spiral structure (red = v-guide).

FIGURE 1



Machine direction view of v-guide on coated structure (blue=coating, red = v-guide).

FIGURE 2

